

How Combined Heat and Power Saves Money, Reduces Emissions and Improves Energy Security

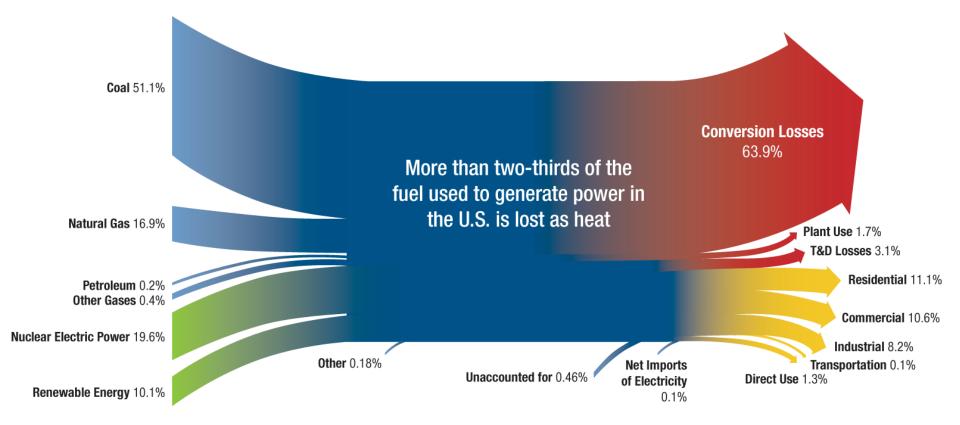
CHP Overview

Anne Hampson ICF International

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Over Two Thirds of the Fuel Used to Generate Electrical Power in the United States Is Lost as Heat



What Is Combined Heat and Power?

CHP is an *integrated energy system* that:

- Generates electrical and/or mechanical power
- Recovers waste heat for:
 - Space heating
 - Water heating
 - Space cooling
 - Dehumidification



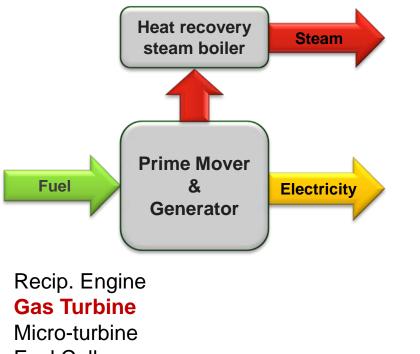
- Is located at or near a factory or building that can use the energy output
- Can utilize a variety of technologies and fuels
- CHP is also known as cogeneration

Defining Combined Heat & Power (CHP)

The on-site simultaneous generation of two forms of energy (heat and electricity) from a single fuel/energy source

Conventional CHP

(also referred to as Topping Cycle CHP or Direct Fired CHP)



Fuel Cell Boiler/Steam Turbine

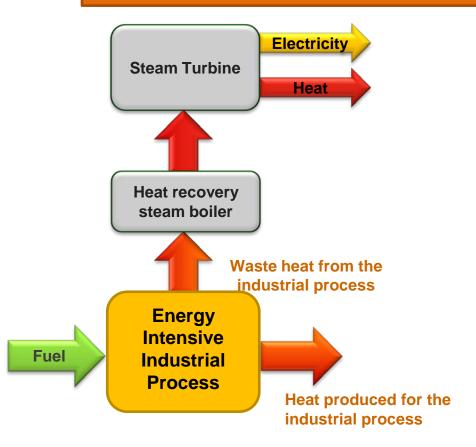
- Simultaneous generation of heat and electricity
- Fuel is combusted/burned for the purpose of generating heat and electricity
- Normally sized for thermal load to max. efficiency – 70% to 80%
- HRSG can be supplementary fired for larger steam loads
- Normally non export of electricity
- Low emissions natural gas

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Waste Heat to Power CHP

(also referred to as Bottoming Cycle CHP or Indirect Fired CHP)



- Fuel first applied to produce useful thermal energy for the process
- Waste heat is utilized to produce electricity and possibly additional thermal energy for the process
- Simultaneous generation of heat and electricity
- No additional fossil fuel combustion (no incremental emissions)
- Normally requires high temperature (> 800°F) (low hanging fruit in industrial plants)

CHP in the U.S. Represents a Variety of Fuels, Technologies, Sizes and Applications



Industrial



Institutional



Residential



Utility Scale

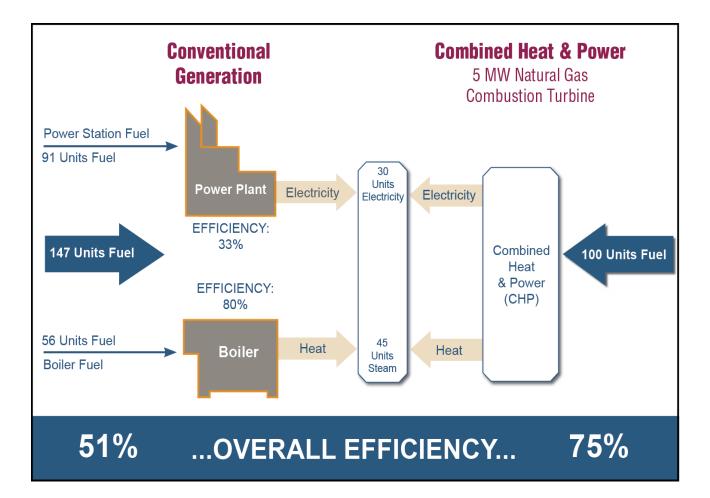


Commercial

What Are the Benefits of CHP?

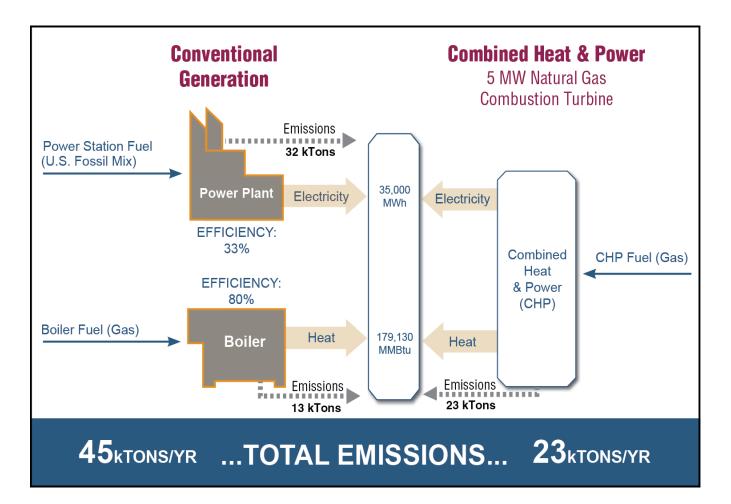
- CHP is more efficient than separate generation of electricity and thermal energy
- Higher efficiency translates to lower operating cost
- Higher efficiency reduces emissions of all pollutants, including CO₂, NO_X and SO₂
- CHP can increase power reliability and enhance power quality
- On-site electric generation can help reduce grid congestion

CHP is a Clean, Efficient Method of Providing Energy Services



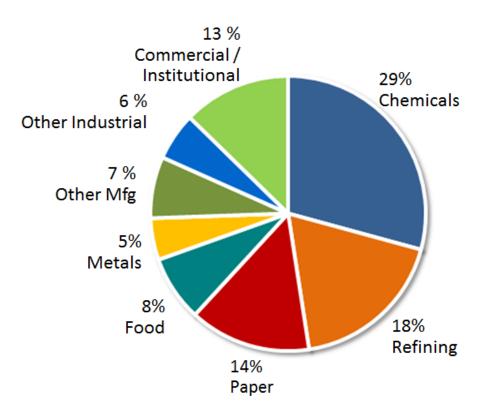
Source: EPA CHP Partnership - 2012

CHP's Increased Efficiency Generally Results in Lower Emissions



Source: EPA CHP Partnership - 2012

How Much CHP is Operating in the U.S. Today?

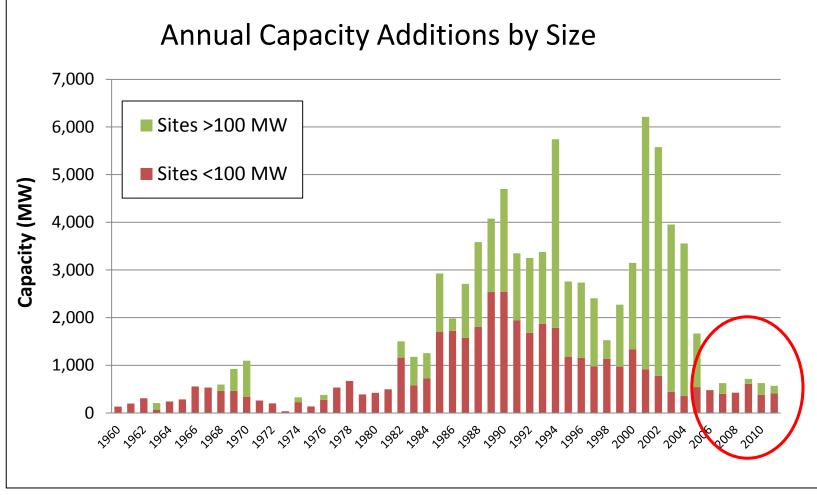


- 82 GW of installed CHP at 4,100 industrial and commercial facilities (2012)
 - 87% of capacity in industrial applications
 - 71% of capacity is natural gas fired
- Avoids more than 1.8 quadrillion
 Btus of fuel consumption annually
- Avoids 241 million metric tons of CO₂ compared to separate production

CHP Is Used at the Point of Demand



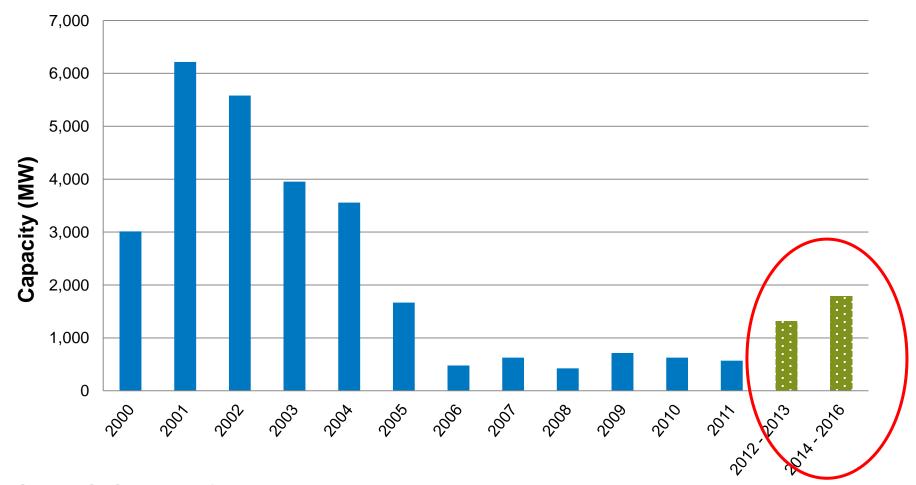
CHP Annual Additions since 1960



Emerging Drivers for CHP

- Benefits of CHP recognized by Federal and State policymakers
 - White House Executive Order: 40 GW by 2020
 - Increasing state interest (Ohio, Maryland, New Jersey, etc.)
- Game changing outlook for natural gas supply and price in North America
- Opportunities created by environmental drivers
 - ICI Boiler MACT
 - Pressures on utility coal and oil capacity

Recent CHP Market Activity



CHP Provides Energy Reliability and Resiliency Benefits

- Traditional backup generators do not always perform during emergencies, a system operating on a daily basis (CHP) is more reliable
- CHP provides continuous benefits to host facilities, rather than just during emergencies
- o CHP systems kept running during Sandy:
 - South Oaks Hospital Amityville, NY, 1.25 MW
 - The College of New Jersey Ewing, NJ, 5.2 MW
 - Public Interest Data Center New York, NY, 65 kW
 - Bergen County Wastewater Plant Little Ferry, NJ
 - New York University New York, NY
 - Sikorsky Aircraft Corporation Stratford, CT

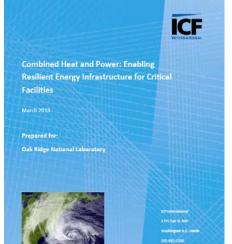




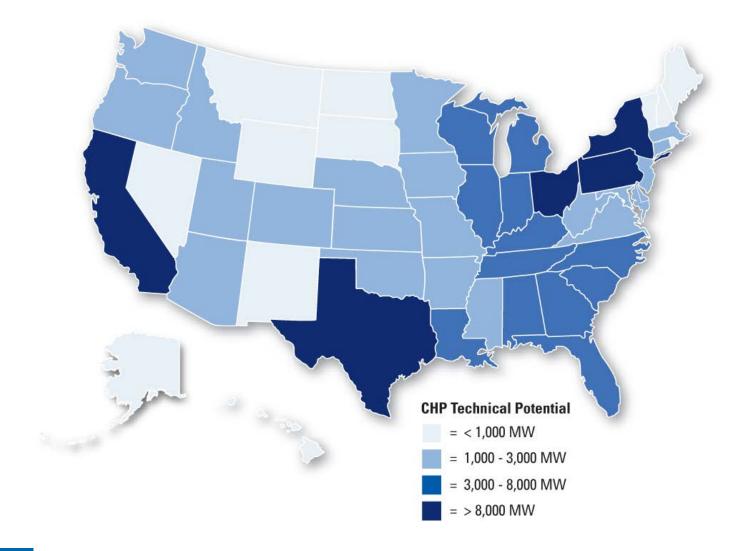
New Report on CHP in Critical Infrastructure

- Combined Heat and Power: Enabling Resilient Energy Infrastructure for Critical Facilities
- Provides context for CHP in critical infrastructure applications
- Contains 14 case studies of CHP operating through grid outages
- Policies promoting CHP in critical infrastructure
- Details how to design CHP for reliability

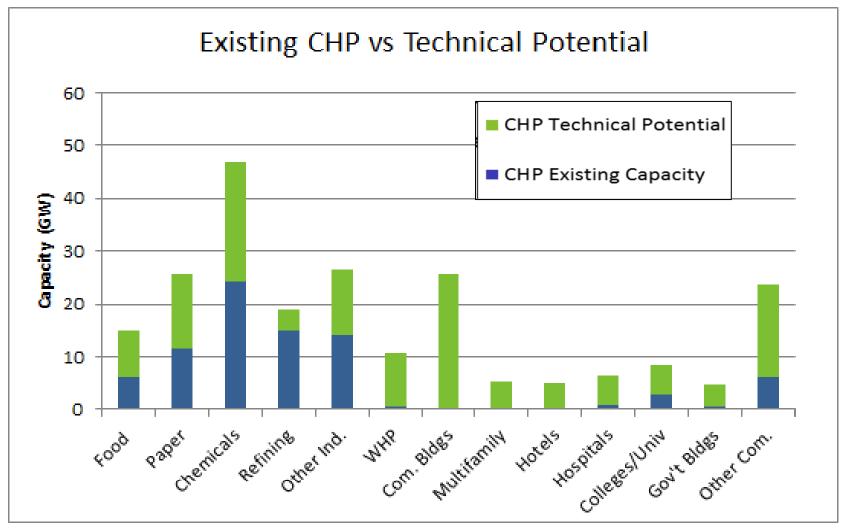
http://www.eere.energy.gov/manufacturing/dis tributedenergy/pdfs/chp_critical_facilities.pdf



The Potential for Additional CHP Is Nationwide



Where is the Remaining Potential for CHP



Source: ICF internal estimates

CHP Supports Industrial and National Goals

Benefits for U.S. Industry

- Reduces energy costs for the user
- Reduces risk of electric grid disruptions
- Provides stability in the face of uncertain electricity prices

Benefits for the Nation

 Provides an immediate path to increased energy efficiency and reduced GHG emissions

 Offers a low-cost approach to new electricity generation capacity and lessens need for new T&D infrastructure

- Uses abundant, domestic energy sources
- •Uses American highly skilled local labor and technology



Anne Hampson 202-862-2982 Anne.Hampson@icfi.com

